



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2596
Job Sheet 175305



Part No: D2596

Job Qty: 4 ea

Part Name: Web, 205 Skidtube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/2/18

Job Tracking No:

Due Date: 4/11/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP: D 99.02.02 Changed QA to QC, Added Step 6 and Cost DM IPP Rev:E 07-07-09
Incorporated DEO 9183 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/10/18	4/10/18	0.00	0.00	Start Up Skid tubes		
100	Skid tubes	4 pcs	4/10/18	4/10/18	0.00	2.13	Skid tubes		
110	HandFinish	4 pcs	4/11/18	4/11/18	0.00	1.05	HandFinish1		
120	QC	4 pcs	4/11/18	4/11/18	0.00	0.00	QC5		
130	Packaging	4 pcs	4/11/18	4/11/18	0.00	0.00	Packaging3		
140	QC21-SA	4 Ea	4/11/18	4/11/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per
Descriptions: Dwg D2596 4- Deburr

DAS
21
3-80

APR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-3-100	Ext'n -I' Beam Web 4"	4 Ea (1 ea)	90-Start up Operation	5036056

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2500-3-100	4	88	0

Part Specifications

Specifications could not be found.

Plex 4/2/18 1:16 PM Dart.Gagnon.Michelle



Container No: S058284



Part: D2596

Job No: 175305

Serial No/Batch: S058284

Revision:

Inspector:

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Date: 04/05/18

DART

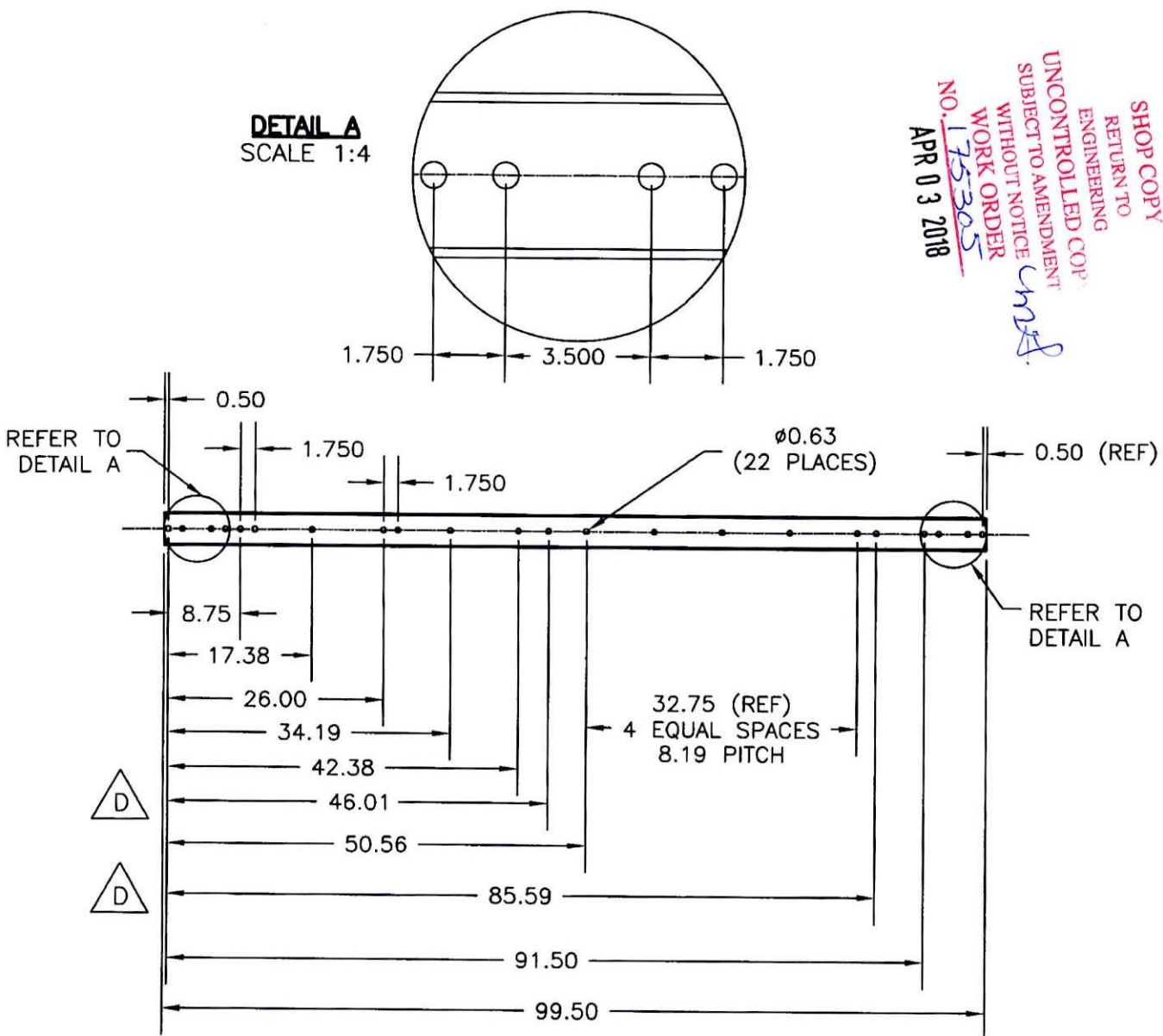
DART AEROSPACE LTD
HAMKESBURY, ONTARIO, CANADA

DESIGN	DRAWN BY	DRAWING NO.	REV. D
04	04	D2596	SHEET 1 OF 1
CHECKED	APPROVED	TITLE	SCALE
07.04.17	07.04.17	205 WEB	1:20

RELEASED
07.06.18

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 175305
APR 03 2018
CNS

DETAIL A
SCALE 1:4



D2596 WEB

- 1) MATERIAL: MAKE FROM D2500-3-100 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

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